# Global market for heating, ventilation and air conditioning systems

2006 edition

by Alex Graham





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# **Contents**

- ii List of figures
- ii List of tables
- iii The author

### iv **Summary**

- iv Fitment trends
- iv OEM requirement trends
- v Market shares and trends
- v Carbon dioxide refrigerant R744

#### 1 Chapter 1 Introduction

- 1 Better performance in a smaller package with less consumption
- 2 Report coverage
- 3 Methodology

# 4 Chapter 2 The market

- 4 Market players
- 6 Aftermarket opportunities
- 7 Merger, acquisition and joint venture activity
- 9 Capital investment activity
- 9 Market shares
- 9 ~ World market
- 11 ~ European market
- 13 ~ North American market
- 14 ~ South American market
- 15 ~ Japanese market
- 17 Market forecast
- 17 ~ Overview
- 17 ~ European market
- 20 ~ North American market
- 20 ~ Japanese market
- 21 ~ Asian market
- 21 ~ South American market
- 21 ~ World market
- 22 Market values

#### 24 Chapter 3 Technical review

- 24 Air conditioning: how it works
- 25 Extent of technology partnering and customisation
- 26 Platform design
- 26 Four-zone control enters the market
- 27 And now six zones for luxury models
- 30  $CO_2$  will start to replace R134a refrigerant in the EU by 2018
- 33 Fuel efficient engines present new HVAC challenges

## 35 Chapter 4 Manufacturer profiles

- 38 Behr
- 41 Behr-Hella Thermocontrol

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- 42 Calsonic Kansei
- 43 Delphi Corp.
- 45 Denso
- 49 Valeo
- 52 Visteon

# List of figures

Figure 1	Shares of the global OE HVAC unit market, 2003/2005
Figure 2	Delphi's underfloor HVAC unit in the Renault Espace
Figure 3	Shares of the Western European OE HVAC unit market, 2003/2005
Figure 4	Shares of the North American OE HVAC unit market, 2003/2005
Figure 5	Shares of the South American OE HVAC unit market, 2003/2005
Figure 6	Shares of the Japanese OE HVAC unit market, 2003/2005
Figure 7	Coolant circuit of an air conditioning system
Figure 8	Trends in automotive air conditioning
Figure 9	Visteon's compact HVAC unit
Figure 10	Visteon's version of a CO <sub>2</sub> -based air conditioning system
Figure 11	Some early adopters of CO <sub>2</sub> HVAC technology in the EU
Figure 12	Behr's refrigerant condensers for air conditioning systems
Figure 13	Physiotronic 4-zone HVAC system in new Mercedes-Benz S-Class
Figure 14	Valeo's basic HVAC architecture

#### List of tables

Table 1	Climate control system manufacturers and products supplied
Table 2	Major merger, acquisition and joint venture activity in the HVAC
	equipment sector, 2003 - 2005
Table 3	Recent and planned capital investment activity in the HVAC
	equipment sector, 2003 - 2007
Table 4	Western Europe: air conditioning penetration by vehicle segment,
	1999 - 2012
Table 5	Worldwide sales of air conditioning systems for passenger car
	applications, western Europe, Japan, NAFTA and worldwide,
	2002 - 2012
Table 6	Regional US dollar sales of air conditioning systems for passenger
	car applications
Table 7	Comparison of cabin temperatures using different heating systems
Table 8	Summary of HVAC manufacturers' business activities
Table 9	Behr's Air Conditioning System division's production, 1999 - 2003
Table 10	Behr key contracts
Table 11	Calsonic Kansei key contracts
Table 12	Delphi key contracts
Table 13	Denso's air conditioning facilities worldwide
Table 14	Denso key contracts
Table 15	Valeo thermal products sales, first half 2005 v first half 2004
Table 16	Valeo key contracts
able 17	Visteon key contracts

# The author



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#### About the author

Alex Graham has worked in the automotive supplier industry since 1996, and specializes in research and analysis on components and new technologies. Alex is a full member of the Guild of Motoring Writers.

After three years as a writer and editor with a well-known industry newsletter, Alex now conducts automotive research and analysis on a freelance basis. For several years, Alex has been contributing regular features in the industry's leading publications, and has unparalleled contacts within the auto supplier community in Europe, North America and Japan.

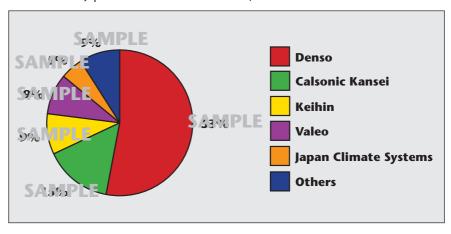
Alex graduated with honours in Russian from St. Catherine's college, Oxford University.

# Behr is aiming to capture a 10% share

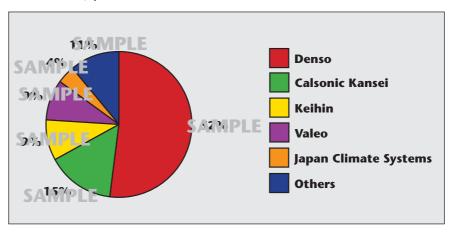
Valeo Zexel Climate Control Systems had planned to gain share over the next few years. But Valeo's acquisition of the entire venture, and its incorporation into Valeo's product "domains" may mean that other avenues are being explored. Behr and Sanden have a joint venture focused on production of condensers, heater cores and HVAC modules, which began production on its first contracts in 2004. This latest move underscores Behr's stated aim to achieve entry into the Japanese auto market with the aid of strategic alliances as well as improve the company's access to Japanese transplants in Europe and North America. Behr is aiming to capture a 10% share of the Japanese air conditioning market by 2005.

Figure 6: Shares of the Japanese OE HVAC unit market, 2003/2005 (% of volume)





Shares of the Japanese OE HVAC unit market, 2005



	2003	2005	
Denso	C 57 N/	2	
Calsonic Kansei	15		
Keihin	(4)		
Valeo		9	
Japan Climate Systems		TPTETET	
Others	CAN	IDIE	
Total	7.00	1,0	

Sources: ABOUT Automotive; industry estimates.

# Chapter 3 Technical review

## Air conditioning: How it works

The operation of an air conditioning system is fairly straightforward

As the heater unit alone is not capable of providing a comfortable environment at all times, in temperatures above 20°C the air must be cooled using an air conditioning unit to achieve the required temperature. An air conditioner is a compressor-driven refrigeration unit.

The operation of an automotive air conditioning system is fairly straightforward, with three heat exchangers – a heater core, evaporator and condenser – operating on two pressure levels, which are controlled by a compressor and an expansion valve. As Hella's diagram illustrates (figure 6), the air conditioning system is a combination of the car's heater and refrigerant circuit. Hoses forming a closed system connect the individual components in the refrigerant circuit to one another. The refrigerant circulates in the system driven by the compressor.

The circuit itself is divided into two sections. The section between the compressor and expansion valve is called the high-pressure side, (yellow/red). The area between the expansion valve and the compressor is the low-pressure side (blue).

Refrigerant Circuit

High pressure gaseous state
High pressure liquid state
Intake pressure liquid state
Intake pressure gaseous state

1 Compressor
2 Compressor clutch
3 Condenser
4 Condenser fan

5 High-pressure relief valve
6 Accumulator-drier
7 Low-pressure cut out
8 Evaporator

9 Ventilation fan
10 Expansion valve

Figure 7: Coolant circuit of an air conditioning system

Source: Hella.

Given that the US market is already a mature one, Behr's high-technology products will help it steal business from competitors. Behr reckons its products are more advanced than most of its North American rivals, because they are designed to the requirements of the more demanding European market.

In Asia, Behr's Japanese joint ventures, with Sanden and Toyo, are up and running and are entering production with their first volume contracts. However, the progress Behr has made in China seems to be of greater significance. Its component operations supply to VW Shanghai and Dongfeng Motors. VW is currently market leader for passenger cars in the Chinese market, while Dongfeng is second only to DaimlerChrysler in the global truck market. Furthermore, BMW and Mercedes-Benz are Behr's key customers. As these prestige brands expand their presence in China, Behr should be well positioned to grow its business with these carmakers.

Due to its existing strong relationships with the premium German carmakers, Behr, along with Denso, is probably best positioned for the switch to CO<sub>2</sub> HVAC. As discussed above, the company says it could enter series production now with the new technology. However cost and weight remain primary concerns with regards to high volume industrialisation. The company's relatively small presence outside Europe may actually prove to be a hidden benefit, as it will not be excessively burdened with the need to maintain parallel infrastructures in different regions on a large scale.

**Table 10: Behr key contracts** 

OEM/Brand	Model Name
BMW	5 Series
BMW	7 Series
Chrysler	300
Citröen	C4
DaimlerChrysler	Maybach
Mercedes-Benz	CLS-Class
Mercedes-Benz	S-Class
Mercedes-Benz	SLR McLaren
Opel/Vauxhall	Zafira
Volkswagen	Phaeton (BHTC)
Volkswagen	Touareg (BHTC)

Source: ABOUT Automotive

#### **Behr-Hella Thermocontrol**

Hella KG Hueck & Co., Lippstadt, and Behr GmbH & Co., Stuttgart, founded the joint venture Behr-Hella Thermocontrol GmbH (BHTC) with its main office in Stuttgart in 1999. The company's purpose is to offer customers full system development for vehicle air conditioning and engine cooling, with Behr's expertise in heat exchange systems complementing Hella's electronics know-how. In addition, BHTC develops and manufactures the components belonging to the system. Total sales in 2004 were €218 million, up 12% over 2003. BHTC has around 650 employees on the payroll.

BHTC produces electronic control and operating devices for vehicle air conditioning and is Europe's market leader for so-called fully automated devices. Other elements of the product range are output controllers for heating and air conditioning blowers and additional electric heaters, climate sensors and adjusters for intelligent engine-cooling systems. In addition, the company offers development services for components and the compatible software solutions.

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